T-18 Thin Overlay
LIGHTWEIGHT WATERPROOF MMA POLYMER CONCRETE

Fast Curing Thin Overlay

T-18 methyl methacrylate (MMA) polymer concrete is a fast-curing, thin, slurry overlay. It is a pre-packaged system ideal for concrete and steel bridge decks. T-18 is comprised of a blended powder filler that forms a slurry when mixed with the polymer resin. Aggregate is broadcast into the slurry to form a wearing coarse before opening to traffic.

Transpo’s T-18 is designed to be applied at 3/8” thickness which eliminates the need to relocate joints, end dams or drain structures. Installation of T-18 will add less than three to four pounds of dead load per square foot of surface area which is an important consideration for rehabilitation of older structures.

The short cure time of the system assures a minimum downtime and a quick restoration of service. The broadcast aggregate provides a highly durable, skid resistant surface that can be used for vehicular and pedestrian applications.

<table>
<thead>
<tr>
<th>PHYSICAL PROPERTIES*</th>
<th>Unit of Measure</th>
<th>Test</th>
</tr>
</thead>
<tbody>
<tr>
<td>Compressive Strength</td>
<td>2,500 psi max</td>
<td>ASTM D695</td>
</tr>
<tr>
<td>Flexural Strength</td>
<td>1,600 psi max</td>
<td>ASTM D790</td>
</tr>
<tr>
<td>Coefficient/Therm. Expansion</td>
<td>6.2 x 10^-5/F</td>
<td>ASTM D531</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>2,800 psi max</td>
<td>ASTM D638 Type I</td>
</tr>
<tr>
<td>Tensile Adhesion</td>
<td>&gt;250psi</td>
<td>ASTM C1583</td>
</tr>
<tr>
<td>Water Absorption</td>
<td>&lt;0.1%</td>
<td>ASTM D570</td>
</tr>
</tbody>
</table>

* To be used as general guidelines only

T-18’s rapid cure time reduces downtime.
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Features and Advantages
- Fast Cure (Approximately one hour)
- Wide Application Temperature Range (14° - 90°F)
- Easy Application
- Skid Resistant
- High Early Bond Strength
- High Elasticity
- Chemical Resistant
- Waterproof
- Steel and Concrete Compatible

Application Process
Surfaces receiving T-18 must be thoroughly cleaned and free of all dirt, rust, grease and contaminants that might interfere with the proper adhesion of the overlay. Sandblasting or shotblasting is recommended.

T-18 Primer is applied using rollers or squeegees, followed by a light broadcast of dry silica sand. Once the prime coat has dried, T-18 Slurry is applied to the specified thickness, followed by a broadcast of wear-resistant aggregate. T-18 Top Coat finishes the overlay, by locking in the wear-resistant aggregate surface.

Applications
Transpo T-18 overlay can be used as a wearing surface on various types of structures:
- Concrete Bridge Decks
- Steel Orthotropic Bridge Decks
- Parking Garages
- Ramps and Sidewalks

Need More Information?
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Contact the materials experts at Transpo to find out more about the various products we offer. If you need advice on how to install the product, the professionals at Transpo will guide you through the process. Project specific questions? We can assist you in creating a cost-effective, tailored solution for your project.

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